



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4435-9

Job Sheet 174475



Part No: D4435-9

Job Qty: 4 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 3/28/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEETS 10,11 IPP REV:A NEW ISSUE 11-12-22 JLM VERIFIED BY:EC IPP REV:B 12.01.24
PER DWG REV.A DD VERF:EC IPP REV:C 12.03.06 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/27/18	3/27/18	0.00	0.00	Start Up Waterjet		SC 18/03/22
100	Waterjet	4 pcs	3/27/18	3/27/18	0.00	0.22	Waterjet1		SC 18/03/22
120	QC	4 pcs	3/27/18	3/27/18	0.00	0.00	QC8		38
130	Brake NC	4 pcs	3/27/18	3/27/18	0.03	0.12	Brake NC 2		DAT 88
140	QC	4 pcs	3/27/18	3/27/18	0.00	0.00	QC5		38
150	HandFinish	4 pcs	3/27/18	3/27/18	0.00	0.11	HandFinish1		SA 18-04-02
160	QC	4 pcs	3/27/18	3/27/18	0.00	0.00	QC7-3		BR 18-4-3
165	Powdercoat	4 pcs	3/28/18	3/28/18	0.00	0.06	Powdercoat4		BR 18-4-3
170	QC	4 pcs	3/28/18	3/28/18	0.00	0.00	QC3		APR 04 2018
180	Packaging	4 pcs	3/28/18	3/28/18	0.00	0.00	Packaging3-2		APR 04 2018
190	QC21-SA	4 Ea	3/28/18	3/28/18	0.00	0.00	QC21		APR 04 2018

M 138700

START: 2:50

OUT: 8:00

FINISH: 3:20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.0880 sf (.022 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	0	136	0



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL: 1 613 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S054124



Part: D4435-9

Job No: 174475

Serial No/Batch: S054124

Revision:

Inspector:

Date: 03/22/18

03/22/18
DVE

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	1.250Inches $\pm$ 0.030	1.280 1.220	1.251	
2	Bracket	2.800Inches $\pm$ 0.030	2.830 2.770	2.795	
3	Bracket	0.098Inches + 0.005 - 0.001	0.103 0.097	9098	Diameter
4	Bracket	0.130Inches $\pm$ 0.030	0.160 0.100	0.129	
5	Bracket	0.130Inches $\pm$ 0.030	0.160 0.100	0.130	
6	Bracket	0.040Inches $\pm$ 0.010	0.050 0.030	0.040	

Plex 3/16/18 8:03 AM Dart.Gagnon.Michelle